

# Work Order ID 83751

Tuesday, April 24, 2012 2:48:31 PM

\*83751\*

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Item ID: D412-704-015

Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 4/25/2012 Start Qty: 4.00

Required Date: 5/4/2012 Req'd Qty: 4.00

Reference:

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

\*NS1\*

\*NS2\*

\*NR1\*

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

100

\*100\*

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D412-704-015 CHG001

0.00

0.00

110

\*110\*

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

120

\*120\*

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

\*N900040100\*

Cust Item ID:

Customer:

\*SP\*

SMITH

MLJ 12/04/25

2 per ELN  
12-583  
MF 12.05.07

4x

SP  
12-5

4x

SMITH



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Item ID: D412-704-015

Revision ID:

Item Name: Copilot Emergency Cargo Release

Start Date: 4/23/2012 Start Qty: 4.00

Required Date: 5/4/2012 Req'd Qty: 4.00

Reference:

Accept

\*N9000040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

\*130\*

Packaging

Packaging

Packaging

Memo

0.00

Identify and pack for shipping as per PPP D412-704-

0151 location:

PPP Rev: A

SHIP

1X SP 12-7-11

140

\*140\*

QC

Quality Control

QC21 - Final Inspection - Work Order Release

0.00

Memo

0.00

MLP 12/07/11

120711





# Picklist Print

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Work Order ID: 83751

Parent Item: D412-704-015

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 4/25/2012

Required Date: 5/4/2012

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP REV:A NEW ISSUE 12-03-22 JLM VERIFIED BY: EC

IPP REV:B: 12.04.20 per cen-

566 DD ver:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D412-704-131

Pedal Assembly

D412-704-045

Cable Assembly (212/214/412)

Manufactured

No

B86089

110

Each

0.0000

1

4

85957

Manufactured

No

110

Each

3.0000

1

4

84410

Location

Loc Qty

Loc Code

ST223

3

79696

2

80732

1

110

Each

12.0000

1

4

84410

D3207-5

Bracket

Manufactured

No

Location

Loc Qty

Loc Code

ST202

12

70293

1

79103

11

110

Each

19.0000

1

4

84410

D3207-7

Packer

Manufactured

No

Location

Loc Qty

Loc Code

ST202

19

82198

19

110

Each

13.0000

1

4

84410

D3207-9

Bracket

Manufactured

No

Location

Loc Qty

Loc Code

FG194

13

82199

13

110

Each

11.0000

1

4

12/5/11

D3208-1

Doubler

Manufactured

No

Location

Loc Qty

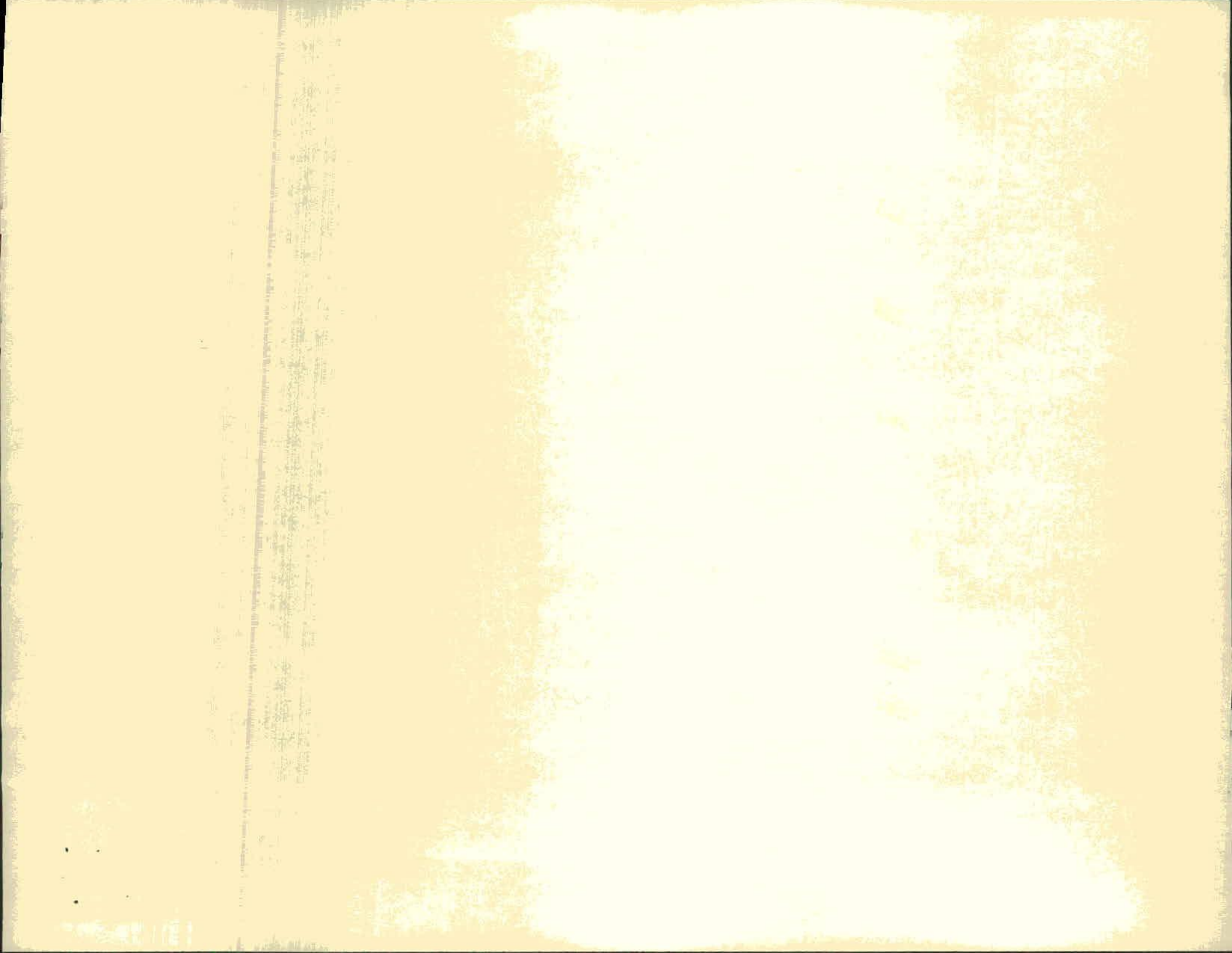
Loc Code

ST202

11

82200

11











# Picklist Print

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Work Order ID: 83751

Parent Item: D412-704-015

Parent Item Name: Copilot Emergency Cargo Release

Start Date: 4/25/2012

Required Date: 5/4/2012

Start Qty: 4.00

Required Qty: 4.00

MIS21919-DG5

Clamp

Purchased

No

110

Each

58.0000

4

16

14121652

Location

Loc Qty

Loc Code

ST306

58

119638

16

120498

17

120731

25

7

D4622-1

Placard

Manufactured

No

110

Each

0.0000

4

D4622-3

Placard

Manufactured

No

110

Each

0.0000

4

MS35489-149

GROMMET

Purchased

No

110

Each

0.0000

4

B83749  
B83749  
121672

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Shop Packet Print

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## 5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
X							D412-704-011	COPILOT'S EMERGENCY CARGO RELEASE KIT (210/212/214)
	X						D205-704-013	COPILOT'S EMERGENCY CARGO RELEASE KIT (205)
		X					D412-704-015	COPILOT'S EMERGENCY CARGO RELEASE KIT (412)
1	1		X				D412-704-041	PEDAL ASSEMBLY (205/210/212/214)
		1		X			D412-704-141	PEDAL ASSEMBLY (412)
	1				X		D205-704-043	CABLE ASSEMBLY (205)
1		1				X	D412-704-045	CABLE ASSEMBLY (210/212/214/412)
			1	1			D3204-041	PEDAL ASSEMBLY (OR ECM 999702-1)
			1	1			D3205-1	PEDAL BRACKET (OR ECM 999703-1)
			1	1			D3205-3	BACK PLATE (OR ECM 999709-5)
			1	1			D3206-1	PEDAL ARM (OR ECM 999704-1)
	1						D3207-1	BRACKET
	1						D3207-3	BRACKET
1		1					D3207-5	BRACKET
1	1	1					D3207-7	PACKER
		1					D3207-9	BRACKET
1							D3207-11	BRACKET
1	1	1					D3208-1	DOUBLER (OR ECM 999709-1)
1		1					D3208-11	FILLER
1	1	1					D3208-3	PEDAL MOUNT ANGLE (OR ECM 999709-7)
	1						D3208-5	MOUNT ANGLE
1	1	1					D3208-7	FILLER (OR ECM 999709-3)
1		1					D3208-9	DOUBLER
			1	1			D3209-041	BRACKET ASSEMBLY (OR BHT 204-070-993-001)
1	1	1					D3214-1	PLACARD (OR ECM 999712-1)
					1		D3217-1	CABLE
						1	D3217-3	CABLE
					1	1	D3257-1	FITTING
					1	1	D3258-1	ANGLE BRACKET
		1					D4610-1	DOUBLER
		1					D4610-3	DOUBLER
			1	1			D4610-5	SHIM
		1					D4610-7	COVER
				1			D4611-1	BUSHING
		1					D4622-1	PLACARD
		1					D4622-3	PLACARD
			1	1			AN3-10A	BOLT
					1	1	AN3-13A	BOLT
			1	1			AN315-4R	NUT
					1	1	AN3-5A	BOLT
			2	2			AN3-6A	BOLT
			1	1			AN4-10A	BOLT
			2				AN4-11A	BOLT
				2			AN4-12A	BOLT
			1				AN4-13A	BOLT

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Revision: C

Date: 12.04.12





Qty -011	Qty -013	Qty -015	Qty -041	Qty -141	Qty -043	Qty -045	Part Number	Description
				1			MS20002-4	WASHER
				1			MS20004-24	BOLT
			3	3	2	2	MS21042L3	NUT (OR MS21042-3)
			5	5			MS21042L4	NUT (OR MS21042-4)
4	4	4					MS21919DG5	CLAMP
			1				MS24694-S102	SCREW
				1			MS24694-S104	SCREW
	2						MS35489-10	GROMMET
		1					MS35489-149	GROMMET
			1	1			MS9519-10	BOLT
			4	4	2	2	NAS1149D0332J	WASHER (OR AN960JD10L)
			5	5	2	2	NAS1149D0363J	WASHER (OR AN960JD10)
			3	2			NAS1149D0416J	WASHER (OR AN960JD416L)
			14	13			NAS1149D0463J	WASHER (OR AN960JD416)
					3	3	NAS509-3	NUT

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